

# **Ready** **Bond**

## ***Insulation Spray Adhesive***

**Item: AP030005**  
**AP030006**  
**AP030007**

### **Product Description**

**Ready Bond** Insulation Adhesive is high coverage, fast dry, web pressure sensitive spray adhesive canister. Designed only for bonding fiberglass insulation as temporary bond in the manufacturing process.

### **Benefits**

- Very Aggressive, High Tack Adhesive
- High Build Web Spray
- HAPS Free
- OTC Compliant
- 100% Adhesive Transfer to Substrate
- Fully Portable
- No ODS (ozone depleting substances)

### **Directions for Use**

**Ready Bond** Insulation Adhesive is designed as a portable, self-contained spray system for field or shop applications. Apply adhesive to one or both surfaces to be mated, at 80% to 100% coverage. Spraying both surfaces will result in a stronger, more permanent bond. Allow enough time (2-4 minutes or until dry to the touch) for the adhesive to become tacky, but not wet to touch before bonding. Parts should be mated with as much pressure as practical. Normal coverage required with web spray pattern is approximately 80%; however, porous surfaces may need a second coat. Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in 1-3 days.

### **Notice!!! Do not store at temperatures over 120°F**

Canister system will spray adequately above 60°F

Canister system should be kept in warm area. In the event that the canister gets too cold and/or dispenses abnormally slow, warm up before continuing usage. Warming canister by immersion in warm water is recommended.

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### **Canister System Usage**

When hose is connected, keep canister valve open and hose pressurized at all times. Do not disconnect the hose until ready to connect to new canister. Release pressure in hose before disconnecting from canister. If gun and hose must be stored unattached to pressurized canister, they may be cleaned for future use by attaching to canister of solvent and flushing until clear.

### **Technical Data**

**Total Solids:** 31-35%

**VOC Content:** 397 g/L

**Color:** Clear

**System Flammability:** Flammable

**Solvent System:** Heptane

**Dry time:** 3-10 minutes dependent on temp & humidity

**Open time:** Long

**Shelf Life:** 12 months from date of manufacture.

### **PACKAGING**

22L Disposable Canister. Item number AP030005

108L Returnable Canister. Item number AP030006

216L Returnable Canister. item number AP030007